

## LUXLINE SINGLE PACK AUTO COATING

### DESCRIPTION

Luxline is formulated as a top quality, fast drying, economical single pack automotive refinish coating.

## CHEMICAL BASIS

Specialised Alkyd/Nitrocellulose combination with additional built in hardening & mark resistant qualities.

## GENERAL QUALITIES

Gloss top coat, for spray application where one pack system is required, along with economical factors

## PHYSICAL PROPERTIES

Density : ± 1.01 depending upon colour

Flash Point : Below 21 °C

Solid Content : Typically  $\pm$  41% by wt

Spreading Rate: 12m<sup>2</sup> /lt @ 25 micron dry film thickness

Finish : Gloss

Colour Avail. : White; black; clear plus full range of toners & satin black

Viscosity :  $\pm 100$  Ku's @ 25 °C

Mixing Ratio : One pack product

## RECOMMENDED SURFACE PREPARATION

Surface should be clean, dry, dust, oil & grease free

## RECOMMENDED PRIMERS

- Luxprime N/C Primer
- Luxcoat self etch Primer
- Autolux or Transline MS Primer

## OVERCOATABILITY

Not applicable

## THINNER RECOMMENDED

Luxor 300D Gloss thinner

## APPLICATION DETAILS

Recommended Method: Spray only

Application Viscosity : 16 – 18 secs FC4 @ 25 °C

Recommended D.F.T. : + 25 micron DFT per coat

Flash off Time : 10 – 15 minutes

Drying Condition : Air Dry – Surface Dry : 20 – 30 mins

: Hard Dry : 2 – 4 hours

Pot Life : N/A – one pack product

## HEALTH & SAFETY DATA

**Storage** : In designated area with good ventilation.

: Store area should be away from source of flame and excessive heat.

Use : Use product in a well ventilated area

Protective Clothing : Gloves & goggles should be worn

DISCLAIMER: The information given in this document is offered in good faith, but no warranty is implied or expressed. The onus is on the end user to ensure the suitability of this product to meet the end user requirements. It is also the end user's responsibility to follow health & safety procedures when using this product.