



# **Anti-Spatter Spray**

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#### **Technical data**

Basis	Mixture based on paraffin oil
Consistancy	Liquid
Density	Ca. 1,25 g/ml
Viscosity (Brookfield)	1 mPa.s
Boiling point	- 57°C
Vapour pressure (20°C)	47000 Pa
Solubility in water	Not soluble
Volatile Organic Compounds (VOC)	81 %

<sup>(\*)</sup> these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

## **Product description**

Anti-Spatter Spray a high quality, nonflammable anti-spatter spray that prevents the adhesion of weld spatter on metal surfaces, so it should not be chipped or grinded away.

#### **Properties**

- Long-term anti-sticking effect
- Nonflammable
- Rust and corrosion-resistant
- Does not contain silicones

### **Applications**

- Protects welding tables or other work surfaces, clamps, welding jigs, wear parts, etc. against sparks.
- The protective coating prevents adhering of welding spatter and ensures that spatter can be easily removed.
- Ensures a very good corrosion protection.

#### **Packaging**

Colour: transparent Packaging: 400 ml aerosol

#### Shelf life

3 years in unopened packaging in a dry and cool environment at temperatures between +5°C and +25°C.

## **Substrates**

Substrates: metals

# **Application method**

Spray the work surface ca. 10 cm left and right from the welding seam. Apply in thin uniform layer. Spray at 20 cm from the surface to be treated. Spatter can be brushed off easily after welding.

#### **Health- and Safety Recommendations**

Use only in well-ventilated areas. In case of contact with eyes, wash immediately with plenty of water. Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.

# Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

Remark: This technical data sheet replaces al previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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